

Work Order ID 123839

123839

Page 1

Monday, September 08, 2014 10:26:21 AM

Item ID: D205-634-011 Accept ***N900040100*** Setup ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Skidtube with Standard Wearplates Fits LH or RH
 Start Date: 8/28/2014 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 8/29/2014 Req'd Qty: 1.00 ***1*** Customer: CPROF02
 Reference: RMA RA111858 - RETURN

Approvals: Process Plan: UMF Date: 14-9-8 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
DSI9468	A
IIN D205-634	H

100

0.00

100

QC

Quality Control

Memo

0.00

INSPECT RA111585 D205-634-011 X 1 B119569

SKIDTUBE HAS DAMAGE IN AFT END
NEEDS TO BE REWORKED

KIT IS COMPLETE

110

0.00

110

Skidtubes

Skidtubes

Memo

0.00

REMOVE D2855 X 1 AND SCRAP
REPLACE WITH NEW D2855
B 117662

B123839

DART AEROSPACE		1270 ABERDEEN ST HAWKESBURY ON CANADA K6A 1K7 TEL: 1-613-632-5200 www.dartaerospace.com	
PATENT	US #5735484 / CA #2222184 / EURO #0828655		
P/N	D205-634-011	CHG	CHG010
DESC.	Skidtube	STC	SH96-88
LOT	B119569	STC	SR00563NY
MODEL	Bell 205/210/212/214/412/UH-1H		
TC APPROVAL # 09-89		MADE IN CANADA	
		D2729-4	

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Page 2

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QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	QC5- Inspect part completeness to step on W/O	0.00							DAS 38 9-89 14-9-11
120									
QC	Memo	0.00							
Quality Control									
130	Identify as per dwg & Stock Location: 084	0.00							
130									
Packaging	Memo	0.00							① SEP 11 2014 DAS 06 9-89
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							14/9/16 JF
Quality Control									ME 14-9-12

CH6010

Picklist Print

Monday, September 08, 2014 10:26:21 AM

Page 1

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Parent Item: D205-634-011

D205-634-011

Parent Item Name: Skidtube with Standard Wearplates Fits LH or RH

Start Date: 8/28/2014

Required Date: 8/29/2014

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:P02.08.28Removed QC5 from Step 5KJ
IPP Rev:Q 08-08-12 now @ chg 006 (DSI 9417) DD verf:EC
IPP Rev R 09.01.28 now chg 007 DSI9417 revB EC verf:DD IPP Rev:S
10.12.01 as per chg008 DD verf:EC IPP REV:T 12.01.23
AS PER ECN11-684 VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D205-634-011		Manufactured	No				Each	16.0000		1			

D205-634-011

Skidtube with Standard Wearplates Fits LH or RH

Location	Loc Qty	Loc Code
FG	2	
117773	1	
99561	1	
FG073	3	
119923	1	
119924	1	
119925	1	
FG084	11	
117098	1	
117771	1	
119111	1	
119113	1	
119117	1	
119119	1	
119131	1	
119570	1	
119571	1	
119921	1	
119922	1	

1x 119569.
MF
14-9-8

Picklist Print

Page 2

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Parent Item: D205-634-011

D205-634-011

Parent Item Name: Skidtube with Standard Wearplates Fits LH or RH

Start Date: 8/28/2014

Required Date: 8/29/2014

Start Qty: 1.00

Required Qty: 1.00

D2855

Manufactured No

Each

60.0000

1

D2855

Cap

**

ll 1091 16

Location

Loc Qty

Loc Code

FP001

48

117602

48

ST011

12

10360

2

105248

6

117281

4

~~117417~~

Monday, September 08, 2014 10:26:21 AM

Shop Packet Print

Page 2

RA 111858

Received @ Dart august 8th, 2014
Inspected@ Dart august 11th, 2014

CUSTOMER: PROFESSIONAL AVIATION
ASSOCIATES
CUSTOMER CONTACT: VICTOR AVILES
SHIPPED FROM: ATLANTA GA, USA

Instructions for RA 111858

- See attached pictures for damaged boxes
- **D3121-241 B120521 Rev E qty x5**
 - All parts returned
 - Return to stock under new batch #
- **D3183-045 B119054 Rev C1 qty x7**
 - All parts returned
 - Return to stock under new batch #
- **D3193-1 B110721 Rev C qty x1**
 - All parts returned
 - Return to stock under new batch #
- **DSI 9372-011 B120082 CHG001 qty x2**
 - All parts returned
 - Return to stock under new batch #
- **D205-665-015 B95909 CHG003 qty x1**
 - No damage on parts in kit
 - Kits complete
 - Needs new labels and paper works
 - Return to stock under new Batch #
- **D205-665-017 B56259 CHG001 qty x1**
 - No damage on parts in kit
 - Kits complete
 - Needs new labels and paper works
 - Return to stock under new Batch #
- **D205-634-011 B119569 CHG010 qty x1**
 - Skid tube damaged only in aft end see attached pictures
 - Remove and replace D2855
 - Touch up large scratch as per QSI005
 - Kit complete
 - Needs new labels and paper works
 - Return to stock under new Batch #

Time Estimate = 7 HOURS

Departments Required: Stores & finishing

Pictures Attached = YES

QTY INSPECTED = D3121-241 B120521 Rev E qty x5
D3183-045 B119054 Rev C1 qty x7
D3193-1 B110721 Rev C qty x1
DSI 9372-011 B120082 CHG001 qty x2
D205-665-015 B95909 CHG003 qty x1
D205-665-017 B56259 CHG001 qty x1
D205-634-011 B119569 CHG010 qty x1

**THIS INSTRUCTION SHEET MUST
BE ATTACHED TO THE
RESTOCKING WORK ORDER AT
ALL TIMES!!!!**